

**Work Order ID 55589**

January 22, 2010 10:45:58 AM



Page 1

**Item ID:** D412-702-113B**Accept****Setup Start****Revision ID:****Stop****Item Name:** Harness Assembly**Start Date:** 1/22/10    **Start Qty:** 11.00**Cust Item ID:****Required Date:** 1/22/10    **Req'd Qty:** 11.00**Customer:****Reference:****Approvals:**    **Process Plan:**
**Date:****Tooling:****Date:****Run Start****QC:****Date:****SPC (Y/N):****Date:****Stop****Sequence ID/  
Work Center ID****Operation  
Description****Set Up/  
Run Hours****Draw  
Number****Draw  
Rev.****Plan  
Code****Accept  
Qty****Reject  
Qty****Reject  
Number****Insp.  
Stamp****Draw Nbr****Revision Nbr**

110



Small Fab

**Memo**

0.00

Small Fab

0.00

PULL FROM STOCK;  
9 X D412-702-113B B54288  
2 X D412-703-113B B52003

REMOVE D3570-2'S (MIS-IDENTIFIED)

10 X 52167 &amp; 1 X 47532

RETURN THESE TO STOCK AS D3570-1'S UNDER ORIGINAL B/N

REPLACE WITH CORRECT PARTS  
11 X D3570-2 B55210

BT 10 - 01 - 21

120



QC5- Inspect part completeness to step on W/O

QC

Quality Control

0.00

0.00

**Work Order ID 55589**

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Item ID: D412-702-113B

Revision ID:

Item Name: Harness Assembly

Start Date: 1/22/10 Start Qty: 11.00

Required Date: 1/22/10 Req'd Qty: 11.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
Description

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

Set Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

U 10/01/22

Puday/22

0.00

U 10/01/22

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

ADD Copy of THIS WO  
TO WO 52003 ? 54288

Memo

0.00

10/01/25 AJ

U 10/01/22

**Work Order ID 55589**

January 27, 2010 2:00:21 PM



Page 1

Item ID: D412-702-113B

Revision ID:

Item Name: Harness Assembly

Start Date: 1/22/10 Start Qty: 11.00

Required Date: 1/22/10 Req'd Qty: 11.00

Reference:

Approvals: Process Plan:

Accept



Setup Start



Stop



Cust Item ID:



Customer:

QC:

Date:

Tooling:

Date:

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

110



Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK;

0.00

9 X D412-702-113B B54288  
2 X D412-703-113B B52003REMOVE D3570-2'S (MIS-IDENTIFIED)  
~~8X - 10 X 52167 & 1 X 47532 - 34~~  
RETURN THESE TO STOCK AS D3570-1'S UNDER ORIGINAL B/N

REFERENCE ONLY

10-1-21 SF

REPLACE WITH CORRECT PARTS  
11 X D3570-2 B55210

120



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

18570 - 2 dig'd bracket  
18570 - 2 BSS20

18570 - 2 52107 min 10x  
18570 - 1 rectangular

18570